

Data Sheet					Internal alloy name: 2007				
EN AW 2007 – Rods and bars					International alloy name: EN AW 2007				
Alumeco A/S					Chemical Symbol: EN AW – AlCu4PbMgMn				
Main usage					DIN-Werkstoff no.: 3.1645				
Main properties					Alloy type: Heat treatable alloy				
- Forming - Mechanical Engineering - Tools					Important norms and literature Extruded: EN 755-1: Technical conditions for inspection and delivery EN 755-2: Mechanical properties EN 755-3: Tolerances on dimensions and form round bars EN 755-6 Tolerances on dimensions and form hexagonal bars Cold drawn: EN 754-1: Technical conditions for inspection and delivery EN 754-2: Mechanical properties EN 754-3: Tolerances on dimensions and form round bars EN 754-6 Tolerances on dimensions and form hexagonal bars Chemical composition: EN 573-3: Chemical composition Rolled products: EN 485-1: Technical conditions for inspection and delivery EN 485-2: Mechanical properties EN 485-3: Tolerances on dimensions and form hot rolled products EN 485-4: Tolerances on dimensions and form cold rolled products				
Chemical composition (%) EN 573-3									
Si	Fe	Cu	Mn	Mg	Zn	Bi	Pb	Sn	Other elements
0.8	0.8	3.3-4.6	0.50-1.0	0.40-1.8	0.8	0.20	0.8-1.5	0.20	Each together
Typical mechanical properties EN 754-2 - Drawn									
Diameter range (mm)		Temper		Rm MPa		Rp0,2 MPa		A %	
30 up to 80		T3		Min. 340		Min. 220		6	
Typical mechanical properties EN 755-2 - Extruded									
≤ 80		T4		Min. 370		Min. 250		8	
80 < D ≤ 200		T4		Min. 340		Min. 220		8	
* Information values only									
Physical properties									
Density g/cm³	Solidification range °C		Electrical conductivity %IACS		Thermal conductivity W/m K		Thermal expansion (µm m⁻¹ K⁻¹)		E - modulus (N / mm²)
2.85	540 - 645		34		130 - 150		24		73,000
Typical Alumeco products with this alloy									
- Round bars with the diameter from 10 – 100 mm - Diameter below 50 mm is typically extruded / drawn and above is it only extruded - Not standard, but can be found as sheets with the thickness 1 – 10 mm									
Properties and information (3 high/good; 2 medium; 1 poor/bad)									
Resistance Corrosion index, general: 1 Marine atm. corr. index: 1 Hot workability Extrusion: 2 Forging: 2 Cold formability Cold formability general: 1 Deep drawing: 1 Bending: 1			Weldability TIG welding: 1 MIG welding: 1 Solderability 1			Machinability Machinability index: 3 Tips regarding machining Tension/deformation is possible to occur		Anodizing Decorative anodizing surface treatment: 1 Protective anodizing index: 2 Hard anodizing: 2 Color anodizing: 1	